



Cadillac Products Packaging Company

## PRODUCT INFORMATION BULLETIN

### **CADPAK CL**

**TRANSPARENT HIGH BARRIER PACKAGING**  
**QPL MIL-PRF-22191F, Type 1, Class 1 (Unlimited Use)**

**Watervaporproof, Greaseproof, Flexible, Heat-Sealable**

#### PHYSICAL PROPERTIES

PROPERTY	TYPICAL VALUES	UNITS	TEST METHOD
<b>Caliper</b>	4.0	mil	ASTM D2103
<b>Yield</b>	6,300	in <sup>2</sup> /lb	Calculated
<b>Puncture Resistance</b>	21	lbs	FED STD 101
<b>Tensile Strength MD/TD</b>	37/28	lbs/in	ASTM D882
<b>OTR</b>	0.010	cc/100 in <sup>2</sup> /day @0% RH, 23°C	ASTM D3985
<b>WVTR</b>	0.003	g/100 in <sup>2</sup> /day @ 90% RH 40°C	ASTM F1249
<b>Seal Strength</b>	18	lbs/in	ASTM F88
<b>Suggested Sealing Conditions</b>	375°F, 40psi, 2.0sec		

03/05/09:3000-CL

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